

ANALYTICAL ENANTIOMER SEPARATION OF ALIPHATIC DIOLS AS BORONATES AND  
 ACETALS BY COMPLEXATION GAS CHROMATOGRAPHY

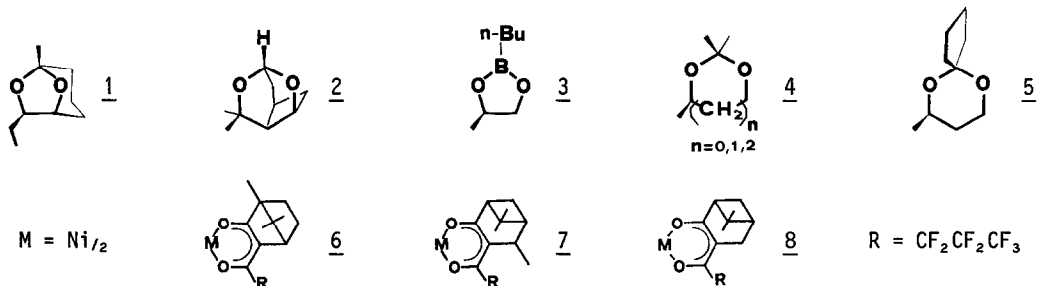
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**SUMMARY.** Cyclic boronates and acetals of mono- and dialkylsubstituted 1,2-, 2,3- 1,3- & 1,4- diols have been quantitatively separated into enantiomers by complexation gas chromatography utilizing optically active metal chelates. An efficient, precise & sensitive method for determining enantiomeric purities for volatile glycols is thus available.

Optically active glycols are useful building blocks in chiral synthesis <sup>1</sup>. Optically enriched aliphatic diols may also occur as hydrolysis products of the biochemical transformation of racemic oxiranes by *epoxide hydratase* <sup>2</sup>. In connection with our ongoing studies on these subjects we required a sensitive & accurate method for determining enantiomeric compositions of simple diols with a precision of  $\pm 0.5\%$  over the total range of e.e. 0 - 100%.

Reliable *optical purity* determinations of glycols are precluded by the notorious sensitivity of their specific rotation to water impurities <sup>1b</sup>. Methods for determining *enantiomeric purities* of monosubstituted 1,2-diols include conversion with benzaldehyde into epimeric 2-phenyl-1,3-dioxolanes and subsequent <sup>1</sup>H-NMR analysis of the benzyl protons using an auxiliary chiral shift reagent <sup>3</sup> or reaction with *S*-2-propylcyclohexanone (which must be enantiomerically pure) to diastereomeric acetals followed by <sup>13</sup>C NMR or HPLC analysis <sup>4</sup>. These derivatizations give rise to the formation of a new chiral centre at the dioxocarbon atom producing additional stereoisomers. Gas chromatography represents a powerful technique for the *direct* enantiomer analysis of chiral substrates which can be resolved with high resolution factors <sup>5</sup>. The enantiomer separation of *bis*-perfluoroacylated mono- and diaryl glycols has been achieved by gas chromatography on chiral polysiloxanes (e.g., *Chirasil-Val*) <sup>6</sup>. This approach has very recently been extended to aliphatic diols which were resolved as carbonates <sup>7</sup>. Separation factors, however, rarely exceed  $\alpha = 1.03$ . The high propensity of *complexation gas chromatography* for the direct enantiomer separation of spiro, bi- and tricyclic acetals (e.g., the pheromone constituents *exo*-brevicomin 1 or lineatin 2) <sup>8</sup> encouraged us to scrutinize simple diol acetals and heteroatom derivatives such as boronates toward their separation into enantiomers without resorting to diastereomer pre-formation.



Thus, four mono-alkylsubstituted 1,2-diol *n*-butylboronates 3 were resolved on Ni(II)-*bis*-(3-heptafluorobutyryl-(1*R*)-camphorate) 6<sup>9</sup> (TABLE 1) and 13 mono- and dialkylsubstituted 1,2-, 2,3-, 1,3- and 1,4-diol acetonides 4 were resolved on Ni(II)-*bis*-(3-heptafluorobutyryl-(1*R*,2*S*)-pinan-4-onate) 7<sup>10</sup> or Ni(II)-*bis*-(3-heptafluorobutyryl-(1*R*)-nopionate) 8<sup>11</sup> (TABLE 2) by using deactivated glass capillary columns<sup>9b</sup> coated with the metal chelates in OV 101. The highest separation factor is  $\alpha=1.37$  for *erythro* 2,3-pentanediol acetonide and the lowest is  $\alpha=1.02$  for 2-methyl-1,2-butanediol acetonide. An aromatic diol acetal, *i.e.*, phenylglycol acetonide can also be resolved. 7 shows a higher degree of chiral recognition as compared to 8 which is devoid of the stereochemically fixed methyl group. Retention times on 8 are much shorter than on 7. 1,2-Diols may also be separated into enantiomers as boronates which are easily accessible. Spirocyclic diol acetals may also be resolved (TABLE III). Typical complexation gas chromatograms are shown in FIG. I & II.

There is a consistent relationship between the absolute configuration of the diols and the order of elution. Thus, the first eluting 1,2-diol *n*-boronate enantiomer has configuration *S* on 6 obtained from 1*R*-camphor whereas the second eluting diol acetonide has configuration *S* on 7,8 derived from 1*R*,2*S*-pinan-4-one and 1*R*-nopinone, respectively, for all compounds investigated.

Previously, no racemization has been observed upon dioxolan formation<sup>3</sup>. This is confirmed for acetonide formation of enantiomerically pure *erythro* & *threo* 2,3-pentanediol as no trace of the antipode could be detected in the gas chromatogram (for circumstantial evidence *c.f.* Ref. 13).

In principle, e.e. of chiral ketones may be determined *via* acetal formation using this method. Fortunately, many ketones can be directly resolved by complexation gas chromatography<sup>14</sup>.

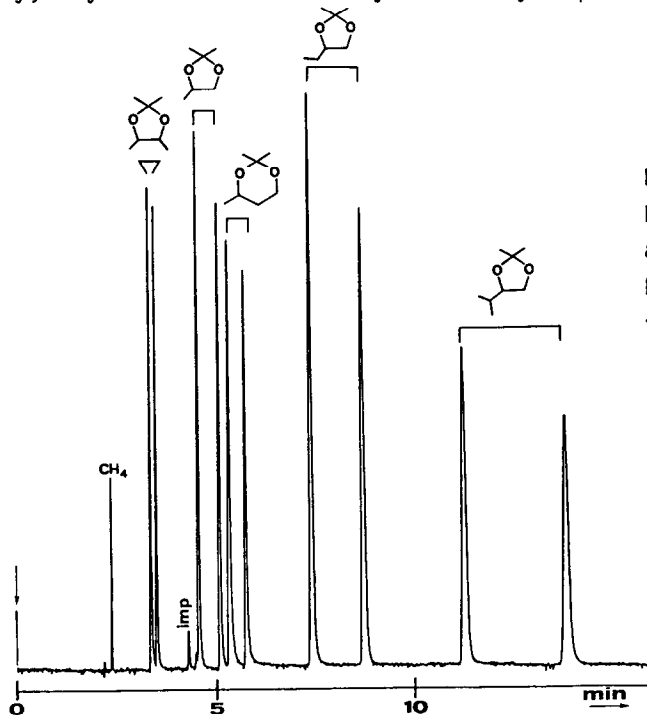


FIGURE I:  
Enantiomer separation of  
aliphatic diol acetonides  
by complexation gas chroma-  
tography on 8 (0.17 m in OV  
101) at 80°C (imp = acetone)  
(*c.f.* TABLE II)  
Carrier gas: N<sub>2</sub>.

TABLE 1: Separation factors  $\alpha$  of racemic 1,2-diol *n*-butylboronates 3 on Ni(II)-*bis*-(3-heptafluorobutyryl-(1*R*)-camphorate) 6 at 60°C.

Diol	$\alpha^*$ on <u>6</u> <sup>#</sup>	absolute configuration of the first eluting enantiomer
1,2-Propanediol	1.07	S
1,2-Butanediol	1.07	S
3-Methyl-1,2-butanediol	1.07	S
1,2-Hexanediol	1.04 (90°C)	**

TABLE 2: Separation factors  $\alpha$  of racemic 1,2-, 1,3- and 1,4-diol acetonides 4 on Ni(II)-*bis*-(3-heptafluorobutyryl-(1*R*,2*S*)-pinan-4-onate) 7 and Ni(II)-*bis*-(3-heptafluorobutyryl-(1*R*)-nopionate) 8.

Diol	$\alpha^*$ on <u>7</u> <sup>##</sup> 100°C	$\alpha^*$ on <u>8</u> <sup>###</sup> 80°C	absolute configuration of the first eluting enantiomer
1,2-Propanediol	1.20	1.15	R
3-Chloro-1,2-propanediol	1.14	1.11	**
3-Bromo-1,2-propanediol	1.14	1.07	**
1,2-Butanediol	1.21	1.18	R
2-Methyl-1,2-butanediol	***	1.02	R
3-Methyl-1,2-butanediol	1.25	1.20	R
2,3-Butanediol ( <i>threo</i> )	1.03	1.06	2 <i>R</i> ,3 <i>R</i>
2,3-Pentanediol ( <i>threo</i> )	1.18	1.08	2 <i>R</i> ,3 <i>R</i>
2,3-Pentanediol ( <i>erythro</i> )	1.37	1.12	2 <i>R</i> ,3 <i>S</i>
1,3-Butanediol	1.09	1.07	R
1,3-Hexanediol	1.08	1.07	**
1,4-Pentanediol	1.15	1.17	**
Phenyl-1,2-ethanediol	1.09	1.07	R

TABLE 3: Separation factors  $\alpha$  of racemic 1,3-butanediol acetals 5 on Ni(II)-*bis*-(3-heptafluorobutyryl-(1*R*)-nopionate) 8 at 80°C.

Diol acetal	$\alpha^*$ on <u>8</u> <sup>###</sup>	absolute configuration of the first eluting enantiomer
1,3-Butanediol acetonide	1.07	R
1,3-Butanediol cyclopentanide	1.11	R
1,3-Butanediol cyclohexanide	1.05	R

\* Retention time of the second vs. the first eluting enantiomer from methane peak

\*\* not determined

\*\*\* not resolved

# 37 m x 0.25 mm deactivated glass capillary coated with 0.125 m 6 in OV 101

## 50 m x 0.25 mm deactivated glass capillary coated with 0.07 m 7 in OV 101

### 40 m x 0.25 mm deactivated glass capillary coated with 0.17 m 8 in OV 101

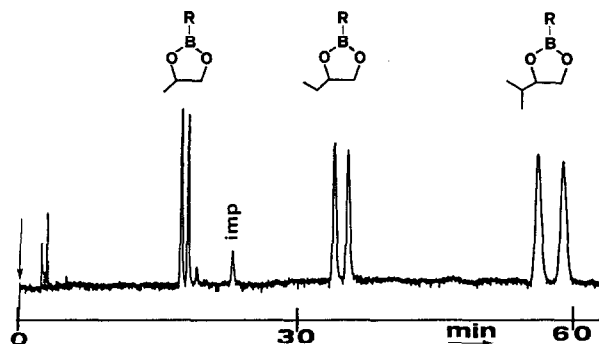


FIGURE II.  
Enantiomer separation of  
aliphatic 1,2-diol *n*-butyl-  
boronates by complexation  
gas chromatography on 6  
(0.125 m in OV 101) at 70°C  
(cf TABLE 1)  
Carrier gas: N<sub>2</sub>.

### Derivatization <sup>12</sup>

- (a) Boronate: Dissolve 1 mg diol in 100  $\mu$ l anhydrous DMSO or ether. Add *n*-butylboronic acid and allow to stand at 20°C for 10 min. Analyze solution or head-space.  
(b) Acetonide: Dissolve 1 mg diol in 1 ml acetone, and add 1 mg TsOH. Allow to stand at 22°C for 20 min. Analyze head-space. Or: Cool solution in ice and add 1 ml *n*-hexane and 3 ml H<sub>2</sub>O. Mix well, remove organic phase, dry over Na<sub>2</sub>SO<sub>4</sub>. Analyze solution.

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- S*-Propanediol has been prepared by LAH reduction (racemization?) of *S*-ethyl lactate (e.e. = 99.0 $\pm$ 0.1% (B.Koppenhoefer et al., *J.Chromatogr.* **260** (1983) 63). Upon complexation gas chromatography e.e. of the diol boronate was measured e.e. = 98.2 $\pm$ 0.5% (five measurements) and that of the acetonide was measured e.e. = 98.3 $\pm$ 0.3% (eight measurements).
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